# VA7800 Series Self-Calibrating, Spring Return and Non-Spring Return Valve Actuators

### **Product Bulletin**

Code No. DS 10.742 E Issued 08 2006

The VA7800 1000 N thrust valve actuators are available in Spring Return and Non-Spring Return models. They are used to control valves in heating, ventilation and air conditioning applications. All models have manual override as standard and provide stroke capabilities of 8 mm to 25 mm. Proportional models are self-calibrating. The actuator is intended for use with Johnson Controls VG7000 and VGS8 threaded valves as well as VG9000 and VG8000 flanged valves.

All valves should be fitted in accordance with the maximum close-off pressure ratings specified (see pertinent valve product bulletins). Valve-actuators can be ordered as separate units or as a factory fitted valve / actuator combinations

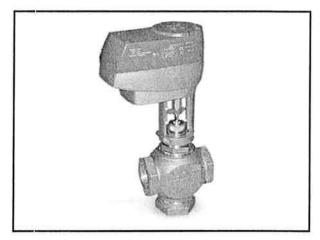


Figure 1: VA7800 actuator mounted onto VG7000 valve

Table 1: Features and Benefits

Features	Benefits
Automatic stroke adjustment	Easy, quick and precise commissioning and servicing
Manual override as standard	Allows manual positioning in absence of the power supply on all models for ease of commissioning and servicing
IP54 enclosure protection	Allows installation in a wide range of environments
Unique swing-gate yoke	Fast and secure attachment to valve
Brushless motor	Low energy consumption and long life
Multiple input signals for ON/OFF, floating and proportional control	One single actuator model can be used for various control types
Selection of parameters via DIP switches	Ease of commissioning, parameter settings and servicing in-situ
Force controlled motor shut-off	Reduces energy consumption, wear of the actuator and protects the valve from excessive forces
Models with optional 2 aux. switches or 2 kOhm feedback potentiometer	Provides potential free contacts for user availability or independent monitoring of the actuator's status.
Control-Signal loss - stem to pre- determined position	Actuator pre-set position after a control signal failure (extended/retracted), is selectable in-situ.
Colored stroke position indicator	Automatic adjustment of stroke indicators at the start of the first cycle and easy notice of valve status.
Status LED	Visual operational status of the actuator and diagnostics
Delivered with fitted 1.5 m cable	Saves time and protects actuator during installation.
Spring Return function	Models for spring extends stem and models for spring retracts stem
Selectable actuation speed, 6s/mm or 3s/mm	Allows optimum choice for application

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# **Ordering Data**

Table 2: Ordering data and codes

Item (	Codes							
Actuators with threaded couplers for VG7000 valves	Actuators with clamp couplers for VG8000, VG9000, VGS8000 valves	Spring Return Action	Power Supply	Control	Feedback or Aux. Switches			
VA7810-ADA-11	VA7810-ADA-12	no	230 VAC	On/Off	3			
VA7810-ADC-11	VA7810-ADC-12	110	230 VAC	or Floating	2 aux. switches			
VA7810-AGA-11	VA7810-AGA-12				-			
VA7810-AGC-11	VA7810-AGC-12			On/Off	2 aux. switches			
VA7810-AGH-11	VA7810-AGH-12	no	no :	no	no	24 VAC	or Floating	2 kOhm feedback potentiometer
VA7810-GGA-11	VA7810-GGA-12						Proportional 0(2) 10 VDC /	0(2) 10 VDC
VA7810-GGC-11	VA7810-GGC-12			0(4) 20 mA or Floating or On/Off	0(2) 10 VDC and 2 aux switches			
VA7820-GGA-11	VA7820-GGA-12	Actuator stem		Proportional 0(2) 10 VDC /	0(2) 10 VDC			
VA7820-GGC-11	VA7820-GGC-12	retracts on power cut off	24 VAC	0(4) 20 mA or Floating or On/Off	0(2) 10 VDC and 2 aux switches			
VA7830-GGA-11	VA7830-GGA-12	Actuator stem		Proportional 0(2) 10 VDC /	0(2) 10 VDC			
VA7830-GGC-11	VA7830-GGC-12	extends on power cut off	24 VAC	0(4) 20 mA or Floating or On/Off	0(2) 10 VDC and 2 aux switches			

## **Accessories**

VA7800 series actuators can be mounted on the below mentioned valves from other manufacturers by the means of the listed adapters.

Table 3:

Manufacturar	Valve Series	Valve Size DN	Item Codes	
Manufacturer	valve Series		Actuator	Linkage
	V5011R	DN15 to DN50		
	V5013R	DN15 to DN50		
	V5049A	DN15 to DN50	VA78x0-xxx-11	VA7800-LNK-01
l taman medi	V5050A	DN15 to DN80		
Honeywell	V5095A	DN20 to DN80	VA/0XU-XXX-11	VA7600-LINK-01
	V5328A	DN15 to DN80		
	V5329A	DN15 to DN80		
	V5329C	DN15 to DN80		

Table 3:

Manufacturer	Valve Series	Valve Size	Item	Codes
Wanufacturer	Faire delles	DN	Actuator	Linkage
	VVF/VXF 21	DN20/25 to DN80		
	VVF/VXF 31	DN20/25 to DN80		
Siemens	VVF/VXF 41	DN15 to DN50	VA78x0-xxx-12	VA7800-LNK-02
Siemens	VVF/VXF 52	DN15 to DN40	VA/0x0-xxx-12	VA/000-LINK-02
	VVF/VXF 61	DN15 to DN25		
	VVG/VXG 41	DN15 to DN50		
	B6FF	DN15 to DN50		
	B6GF	DN15 to DN50	1	
	B6RF	DN15 to DN50	1	
	B6SF	DN15 to DN50		
Sauter	BXDF	DN15 to DN50	VA78x0-xxx-11	VA7800-LNK-03
Sauter	BXEF	DN15 to DN50	VA70XU-XXX-11	VA7600-LINK-03
	VGFF	DN15 to DN50		
	VXDF	DN15 to DN50	1	
	VXEF	DN15 to DN50		
	VZ	DN15 to DN50	1	

### **Ordering Procedure**

The actuator can be ordered as a separate unit or a factory fitted valve-actuator combination. Should the latter be requested, please just add "+M" to the end of the actuator ordering code.

### For example:

Item 1 VG7802RT (valve body)

Item 2 VA7810-AGC-11 (actuator)

Alternatively, to order a factory fitted combination. Item 1 VG7802RT (valve body)
Item 2 VA7810-AGC-11+M (actuator)

#### **Actuator / valve combinations**

The VA78xx-xxx-11 actuators with threaded coupler can be combined with the following valve range:

#### VG7000 series

PN 16 Female threaded cast bronze valves

VG7

DN 25 50 for brass trim valve bodies

DN 15 50 for stainless steel trim valve bodies

The VA78xx-xxx-12 actuators with clamp coupler can be combined with the following valve ranges

VGS8 Series
 PN 16 Male threaded valves
 VGS8 W1N

All body types DN15...50

VG9000 series

PN 6 and PN 10 Flanged valves

VG9 S1 K All body types DN 15...65

/G9 S1 L All body types DN 15...65

#### VG8000 Series

PN 16 VG8	Flanged v	valves V1 N	All body types DN 1540
VG8		\$1 N	All body types DN 1540
PN 25	flanged va	alves	
VG8		S1 H	All body types DN 1540

## Operation

Non Spring Return models for floating and On/Off control

(VA7810-AGx-xx and VA7810-ADx-xx).

Connections	Actuator Stem
1-2	Extends
1-3	Retracts

# Non Spring Return models with 0 2 kOhm potentiometer feedback output (VA7810-AGH-11)

The factory setting is 50 - 100 Ohm when the actuator stem is fully retracted.

To change the setting, the feedback signal is adjusted by means of the plastic knurled knob.

# Spring Return actuators and Non-Spring Return actuators with auxiliary switches (VA78xx-xxC-xx)

VA7800 series actuator are available also as models with two built-in auxiliary switches that can be set by adjusting the cams seen in figure 2.

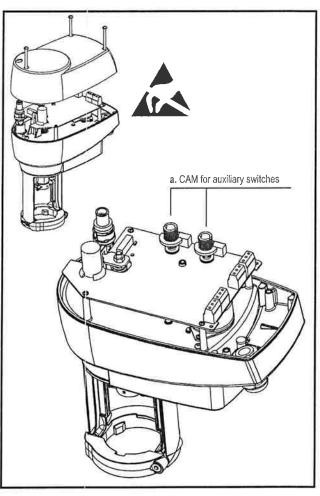


Figure 2:

# Models used for proportional control (VA78xx-GGA-xx)

All these actuators are suitable to multiple inputs which permit wiring for on/off or floating control.

When wired for proportional control the VA78x0-GGx provides a proportional stroke corresponding to the control signal.

Following control signals are defined as standard:

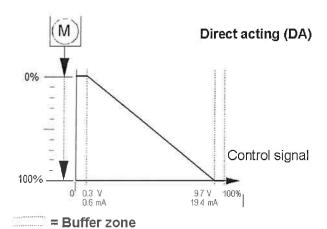
- 0 10 V DC
- 2 10 V DC
- 0 20 mA
- 4 20 mA

Action (DIP switch setting)	Input control signal	Actuator Stem	Actuator stem position at control-signal loss*
Direct (DA)	Increases Decreases	Extends Retracts	Selectable
Reverse (RA)	Increases Decreases	Retracts Extends	Selectable

#### Note:

\*Control signal loss" position pre-set does not operate when 0 20 mA or custom input current range control is selected.

At each end of the span the actuator control signal has a buffer zone of 0.3 V (0.6 mA) in order to ensure definite valve close-off at maximum control signal range  $\,$ 



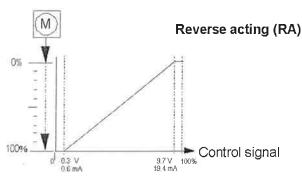


Figure 3:

#### Control signal failure pre-set position

A loss of the control signal on proportional models will cause the actuator to automatically move the stem to a (via DIP-switch) pre-selected position (100% extended or 100% retracted).

**Note:** "Control signal loss" position pre-set does not operate when 0 20 mA or custom input current range control is selected.

### Auto Calibration - Preset Signal Ranges

To change the Factory Default parameters the control input signal parameters can be selected by means of a DIP switch (see "DIP switch setting" on page 7). The standard control signals are selected by setting DIP switches 2, 3 and 4.

It is recommended that the desired actuator control signal and action be set before fitting to the valve. Power must be connected before the auto-calibration cycle can be started. The LED is illuminated green when the power is ON.

#### Procedure:

Condition: Actuator already mounted on valve.

To start the auto calibration cycle push and hold the button for at least 3 seconds (see figure 4). The LED flashes rapidly during the entire procedure. The actuator will make one full cycle to detect the stem extended and retracted limits. The end stroke indicators are automatically placed at the stroke limits. When the procedure ends, the actuator switches back to its operating mode and reaches the position corresponding to the input signal value. The LED shows steady green when the position is achieved. If the control-signal changes, the actuator stem will move to the new position. During stem movement the LED flashes green

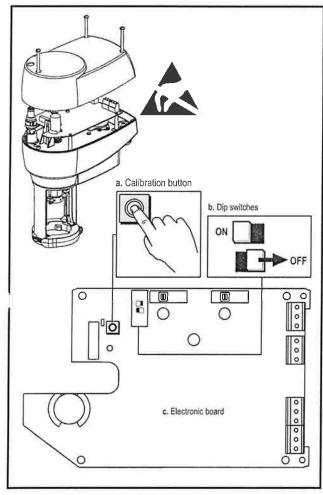


Figure 4:

Auto Calibration - Custom Signal Ranges (Max range limits 0 10 V DC or 0 20 mA)

**Procedure:** Condition: Actuator already mounted on valve.

To start the auto calibration cycle push and hold the button for at least 3 seconds (see figure 4). The LED flashes rapidly during the entire procedure. The actuator will make one full cycle to detect the stem extended and retracted limits. The end stroke indicators are automatically placed at the stroke limits. The actuator will make a full cycle to detect the stem extended and retracted limits and the end stroke indicators automatically pushed to the stroke limits. Enter the desired signal range while the actuator performs the auto calibration. Enter the desired parameters as follows:

 Set the Minimum input signal (start-point), which can be from 0 6 V DC (0 12 mA) and confirm by pressing the button (see figure 4).

- LED illuminates a steady green for 2 sec. indicating correct entry.
- If the LED illuminates a steady yellow for 2 sec., an incorrect setting is indicated and must be reentered.
- Set the Maximum input signal, which can be from 3 10 V DC (6 20 mA) and confirm by pressing the button (span min. = 3 V DC or 6 mA).
- LED illuminates a steady green for 2 sec. indicating correct entry.
- If the LED illuminates a steady yellow for 2 sec., an incorrect setting is indicated and must be reentered.

The maximum input signal is the control span plus the minimum input signal (start-point).

**Note:** It is only possible to make one correction after which the actuator will leave the calibration cycle.

After making the correct entry and confirming, the LED will illuminate green steadily for 2 sec. to indicate correct setting. If the LED illuminates a steady yellow for 2 sec. this indicates that the second entry is also erroneous and the calibration cycle will automatically abort. To restart the auto calibration cycle, push and hold the button for at least 3 seconds and repeat the procedure from the beginning.

When the procedure is finished the actuator returns to its operating mode, reaching the position corresponding to the input signal value, the LED will illuminate a steady green.

If the control-signal changes the actuator stem will move to the new position. During the stem movement the LED flashes green.

#### Position feedback

The position feedback signal is 0 10 V DC or 2 10 V DC and can be used to feed an external supervisory system. See table below for correspondence between control signal and feedback output

Input Signal Range	Feedback Output range
0-10 V	0-10 V
2-10 V	2-10 V
0-20 mA	0-10 V
4-20 mA	2-10 V
Custom Range	0-10 V

# DIP switch settings (VA78xx-GGx-xx models only)

The DIP switches (**see Fig. 4**) permit easy in-situ setting of operational parameters without the need for any other configuration device.

Dip Switch Number	Description	State		
1	Control	ON	floating / ON-O	FF control
	Туре	OFF	proportional cor	ntrol
2	Input	ON	current input sig	gnal
2	Signal	OFF	voltage input sig	gnal
3		ON	custom setting	
3	Input signal	OFF	pre-defined setting	
4	range	ON	2-10 V	4-20 mA
4		OFF	0-10 V	0-20 mA
5	Action	ON	reverse action	
5	ACTION	OFF	direct action	
	Pre-set	ON	actuator stem e	xtends
6	actuator position al signal loss*	OFF	actuator stem re	etracts
7	Stroke	ON	3 s/mm	
E	speed	OFF	6 s/mm	
8	Not Used	not us	ed	

Note: \* Control signal loss" position pre-set does not operate when 0 20 mA or custom input current range control is selected.

#### LED indications

All versions for multiple input feature a multicoloured LED that permits visual operation status indication and failure analysis.

	Led Color		
Status	green	yellow	red
Off	Power off		
Blink	Motor running	Temporary     fault , possible     valve     sticking**	High temperature*
Fast Blink	Calibrating	Input signal failure	
On	Power on, motor still	Custom calibration value out of range	Generic fault

#### Note:

The actuator microprocessor carries out a failure diagnosis when a failure has been detected. The coloured LED indicates the actuator status. When the microprocessor detects that the stem has come to an unexpected stop, it initiates a retry cycle, this is repeated three times and, if unsuccessful, the actuator status switches to fault mode, the LED flashes yellow. If the problem is cleared, the actuator continues normal function.

# Application: Parallel and sequenced operation of actuators

The number of actuators that can be linked to a single controller depends on the controller's active power in relation to the actuators power consumption.

# Parallel operation of actuators for floating or on/off control

Even if all actuators have the same nominal running speed there can be deviations due tolerances and different load conditions. These deviatons can accumulate with the number of performed cycles. By periodical switching of the actuators to end of travel parallel-operated actuators can run reasonably synchronous.

#### Actuators for proportional control

The controller output can operate several actuators for proportional control. The electrical wiring for parallel and sequenced operation is identical. The sequencing and action of the actuator are individually adjustable. Each actuator has its own adjustment for starting point and span. Using the minimum adjustable span enables a maximum of 3 sequenced devices; further sequencing can be accomplished by using additional controller outputs. Each actuator can be switched for direct or reverse action (see "DIP switch settings" on page 7).

#### Manual operation

All actuators can be manually repositioned by means of an Allen Wrench.

#### Non Spring Return Actuators

When the crank is inserted into the hexagonal opening and pushed down, the power to the motor is cut-off and manual operation is engaged. Turning the hand crank clockwise extends the stem and counter-clockwise retracts the stem. Pushing the hand crank down again disengages the manual operation and reconnects the power to the motor.

<sup>\*</sup> Temporary: when the detected temperature decreases within the acceptable range, the LED switches back to green.

<sup>\*\*</sup> The actuator leaves this mode only if the push button is pressed for at least 5 seconds, and the error previously detected has been resolved.

#### Spring Return Actuators

Manual operation is only possible when power is disconnected. At a power loss the actuator spring force moves stem to extended or retracted end position depending on model. To operate manually, put crank into hexagonal opening and turn clockwise or counterclockwise depending on actuator model. When the desired stroke position is reached, push crank down and slightly rotate backwards to keep position. When power resumes, manual operation is deactivated.

After having used the manual override of Spring Return and Non Spring Return actuators it is recommended to operate a self-calibrating cycle in order to assure accurate alignment of the input signal with the actuator stem position.

#### **Mounting instructions**

When mounting the actuator on a valve, please follow the instructions below:

 It is recommended that the valve are mounted upright or at angles not greater than 90° in an easily accessible location

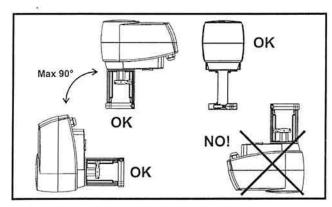


Figure 5: mounting positions

- The valve must be installed so that the plug seats against the flow, as indicated by the arrows on the valve.
- Sufficient clearance must be allowed for actuator wiring and commissioning.
- Do not cover the actuator with insulating material.

### Wiring instructions

- All wiring must be in accordance with local regulations and national electrical codes and should be carried out by authorised personnel only.
- Make sure that the line power supply is in accordance with the power supply specified on the device.
- See also the instructions in paragraph "Application"

# A ...

#### Shock Hazard

Disconnect the power supply before wiring connections are made to prevent personal injury.

### **Equipment Damage Hazard**

 Make and check all wiring connections before applying power to the system. Short circuited or improperly connected wires may result in permanent damage to the unit.

Note: These actuators are intended to control equipment under normal operating conditions. Where failure or malfunction of the actuator could lead to an abnormal operating condition that could cause personal injury or damage to the equipment or other property, other devices (limit or safety controls) or systems (alarm or supervisory systems) intended to warn of or protect against failure or malfunction of the actuator must be incorporated into and maintained as part of the control system.

#### Wiring Diagrams

Actuators are delivered with a fitted 1.5 m long cable. The cable numbering corresponds to the actuator terminal numbering as seen in the wiring diagram.



IMPORTANT: Take care that auxiliary switches S1 and S2 are NOT connected to different voltages (E.g. S1 230V and S2 24V NO!, S1 230V and S2 230V OK!).

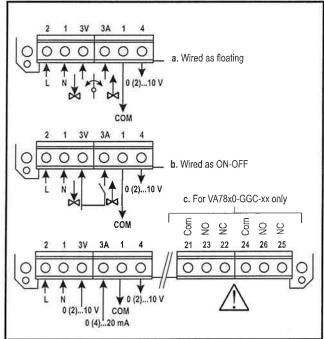


Figure 6: VA78x0-GGx-xx

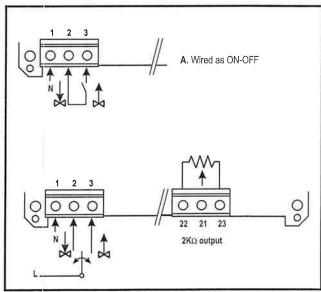


Figure 8: VA7810-AGH-xx

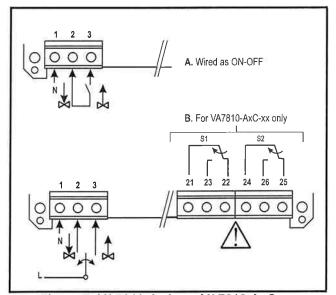


Figure 7: VA7810-AxA-xx, VA7810-AxC-xx

# Dimensions (in mm)

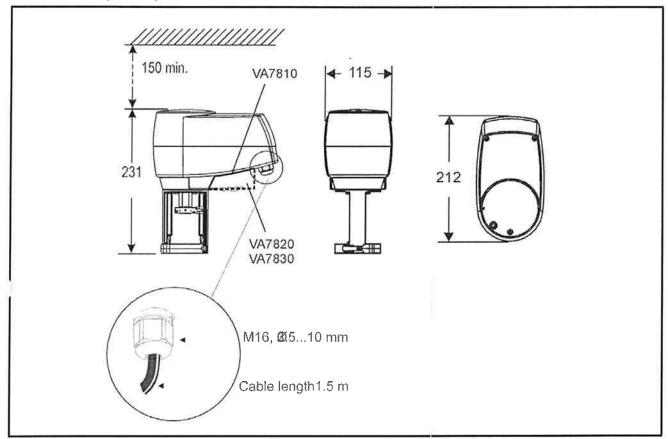


Figure 9: dimensions

# **Technical Specifications**

Table 4: Technical Specifications for VA7810 Non-Spring Return actuators

Product		VA	7810
Models	For floating and On/	off Control	For Proportional, Floating and On/Off Control
Control signal	Position adjustment time (PAT) or ON/OFF		0(2) 10 Vdc or 0(4) 20 mA or Position adjustment time (PAT) or ON/OFF
Item Codes	VA7810-ADx-1x VA7810-AGx-1x		VA7810-GGx-1x
Supply voltage	230 V ± 15 % 50/60 Hz	24 V (19 30 V) 50/60 Hz	24 V (19 30 V) 50/60 Hz
Power consumption at selected speed	3 W at 6 s/mm	2.5 W at 6 s/mm	4.5 W at 3 s/mm 3.5 W at 6 s/mm
VA rating	8 VA	3 VA	6 VA
Impedance			100kΩ min. at 0(2) 10V, 120Ω at 0(4) 20mA
Feedback signal			2 mA max. at 0(2) 10 Vdc, 5 kΩ min. load
Auxiliary Switch rating		2 (1) A 250	OV - Type 1B
Thrust	1000N + 30 / - 20 %		
Stroke		8 mm	- 25 mm
Nominal stroke speed:	6 s/mm ± 10%		Selectable: 3 s/mm ± 10% 6 s/mm ± 10%
Enclosure protection		l F	P54
Protection class (with cable)	Class I (230 VAC models)		Class III (24 VAC models)
Noise Emission at selected speed	- 35 dB(A) at 6 s/mm	35 dB(A) at 6 s/mm	45 dB(A) at 3 s/mm 35 dB(A) at 6 s/mm
Materials: Gearbox & yoke Cover Stem Coupler	Die cast aluminium Resin ABS/PC - UL94-V0 Stainless steel Brass		
Ambient Operating Condition	-5°C - 55°C, 10% - 90°	% RH non-condensing	
Ambient Storage Condition	-40°C - 80°C, 5% - 95		
Wiring	1.5m cable length (0.7	5 mm²) halogen free c	omponents attached per 1.5 mm² terminal
Wiring entrance	M16 cable adapters	i i i	
Net weight	1.7 kg		
Life time	Tested for 100,000 full	cycles	
Compliance	EMC directive 89/336	EEC: EN 61000-6-2, E	N 61000-6-3
	Low voltage directive 7	3/23 EEC: EN 60730-	1

Product Bulletin 11

Table 5: Technical Specifications for VA7820 and VA7830 Spring Return actuators

Product	VA7820 Spring Retracts VA7830 Spring Extends			
Models	For On/Off, Floating and Proportional Control			
Control signal	0(2) 10 Vdc or 0(4) 20 mA or Position adjustment time (PAT)			
	or ON/OFF			
Item Codes	VA7820-GGx-1x and VA7830-GGGx-1x			
Supply voltage	24 V (19 30 V) 50/60 Hz			
Power consumption	8 W at 3 s/mm			
at selected speed	6 W at 6 s/mm			
VA rating	11VA			
Impedance	100k $\Omega$ min. at 0(2) 10V, 120 $\Omega$ at 0(4) 20mA			
Feedback signal	2 mA max, at 0(2) 10 Vdc, 5 kΩ min. load			
Auxiliary Switch rating	2 (1) A 250V - Type 1B			
Thrust	800N min			
Stroke	8 mm - 25 mm			
Nominal stroke speed:	Selectable:			
	3 s/mm ± 10%			
0 : 0 : 0 : T	6 s/mm ± 10%			
Spring Return Stroke Time	1.4 s/mm			
Enclosure protection	IP54			
Protection class (with cable)	Class III			
Noise Emission at selected speed	45 dB(A) max peak 50 dB(A) during return spring operation			
Materials: Gearbox & yoke Cover Stem Coupler	Die cast aluminium Resin ABS/PC - UL94-V0 Stainless steel Brass			
Ambient Operating Condition	-5°C - 55°C, 10% - 90% RH non-condensing			
Ambient Storage Condition	-40°C - 80°C, 5% - 95% RH non-condensing			
Wiring	1.5m cable length (0.75 mm²) halogen free components attached per 1.5 mm² terminal			
Wiring entrance	M16 cable adapters			
Net weight	2.5 kg			
Life time	Tested for 60,000 full cycles for control and spring return operation			
Compliance	EMC directive 89/336 EEC: EN 61000-6-2, EN 61000-6-3			
	Low voltage directive 73/23 EEC: EN 60730-1			

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