



HPAC Series - 201 Electromagnetic Flow Meter

Description

HPAC series electromagnetic flow meters are suitable for measuring the flow of most conductive fluids, such as sludge, pastes and slurries. A prerequisite is that the medium must have a certain minimum conductivity. The temperature, pressure, viscosity and density have no influence on the result.

Even corrosive media can be measured provided suitable materials are selected for the tube liner and the electrodes. Solids present in the medium do not typically influence the result. The flow sensors are combined with intelligent converters to make a complete unit. The converter may be integrated or mounted separately.

Application

Typical fields of application for the HPAC series flow meter are as follows:

- ś Water, waste water
- ś Power generation and distribution
- ś Chemical and pharmaceutical industries
- ś Food industry
- ś HVAC plant

Features

The flow measurement is a closed circuit in water using the electromagnetic principle. Measuring performance is superior when compared to ultrasonic measurement principles. Key features are:

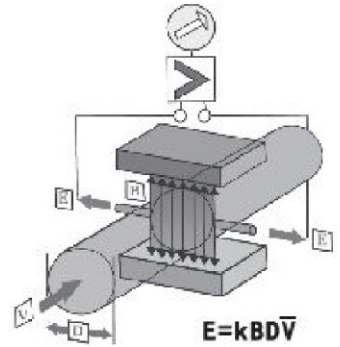
- ś Non-wearing due to non-moving parts
- ś Measuring range of flow 1:100, 1:1000 total range
- ś No settling sections or flow strengtheners are required
- ś Suitable for measuring a wide range of conductive fluids
- ś Measured result is not influenced by physical characteristics
- ś Strong corrosive & abrasive resistance
- ś Bi-direction flow measurement
- ś Large, easy to use liquid-crystal display / HMI
- ś Non-volatile EEPROM for secure storage of set-up parameters and measured data
- ś Wide range working voltage
- ś Self-diagnostics

Measuring principle

The working principle of the electromagnetic flow meter is based on Faraday's Law of electromagnetic induction:

When a conductive liquid passes through a measuring pipe surrounded by a magnetic field an electromotive force (EMF) will be induced perpendicular to the direction of flow of the conductive liquid. The induced EMF is in proportion to the average flow rate.

Utilising this law the converter provides excitation current to a loop inside the sensor. Thus, a magnetic field is produced inside the measuring pipe of the sensor. The conductive liquid passing through the measuring pipe produces an EMF as a result of cutting the magnetic lines of force.



Electrodes placed on opposing sides of the measuring pipe receive this EMF and transfer it to the converter through a signal cable. After filtering, amplifying and calculation by the converter, the flow rate of the measured media is obtained. Finally, a standard current or frequency signal, directly proportion to the measured flow rate, is made available for external process control or monitoring.

Technical data

Display	LCD display of various flow data with up to 8 digits m^3/h or l/s display unit optional
Product structure	In-line flow sensor with converter integrated or separately mounted
Measured media	Liquid and solid-liquid two-phase fluid with conductivity $>0.5\mu s/cm^2$
Measuring accuracy	$\pm 0.5\%$ in $0.1m/s \sim 10m/s$ load range
Diameter (mm)	6~2000 mm
Nominal pressure	PN6, PN10, PN16, PN25 and PN40 options
Electrode material	Stainless steel 316L or Ti, others on request (e.g. Hc, Hb, Ta, W)
Lining material	Ne, FEP or PTFE options
Media temperature	0~70°C. Maximum 180°C upon request (note: temperature limitation relates to the thermal characteristics of the lining materials)
Output signal	4~20mA or impulse output
Connection	Flanged DN6~DN2000
Connection standard	Flanges may be provided to suit various standards (e.g. BS EN1092-2, ISO 7005-2, BS4504, HG20593-199, GB9119)
CE Certification	According to LVD 2006/95/EC and EMC 2004/108/EC EN 61326-1:2006, Emission (Conforms to EN61000-6-4:2001) EN 61326-1:2006, Immunity (Conforms to EN61000-6-1:2001) EN61000-3-2:2006 Limits for Harmonic Current Emissions EN 61010-1:2001, Safety – Part 1:General requirements
Protection class	IP65 for integrated type, IP67 or IP68 options for separate type
Power supply	AC220V or DC24V optional
Ambient temperature	5~55°C
Ambient humidity	<85 % R.H. (non-condensing)

Electromagnetic flow sensor

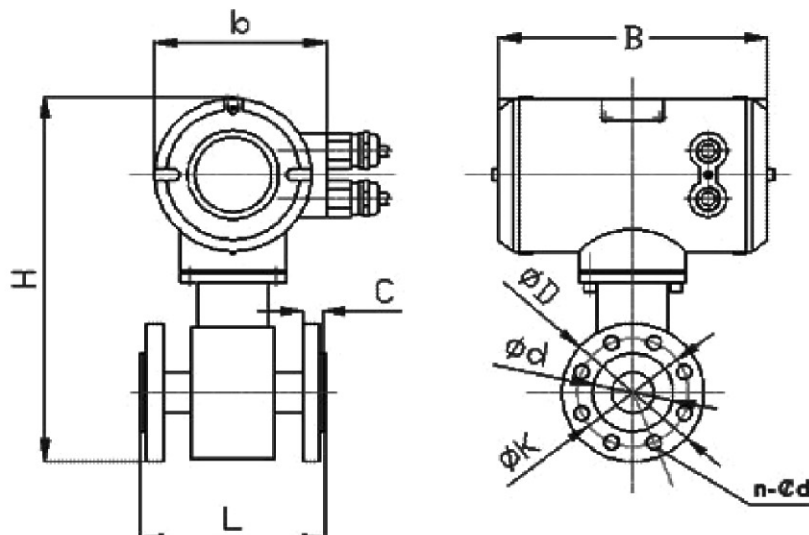


The shell of the flow sensor is welded with carbon steel. The electrode and lining only are in contact with the liquid media. The flow sensor and the converter may be one compact set or separately mounted.

Technical data of flow sensor

Application range	Conductive liquid such as HVAC cold and hot water, fresh water and various corrosive media
Diameter (mm)	6~ 2000 mm
Nominal pressure	PN6, PN10, PN16, PN25 and PN40 (specify at time of ordering)
Electrode material	Stainless steel 316L or Ti. Others on request (e.g. Hc, Hb, Ta, W)
Lining material	Ne , FEP or PTFE (see remarks in technical data table*)
Media temperature	0~70 °C. Maximum 180 °C upon request (note: temperature limitation relates to the thermal characteristics of the lining materials)
Shell material	Carbon steel for flow sensor. Others upon request (e.g. stainless steel 304)
Protection class	IP67 or IP68 options
Connection standard	Flanges may be provided to suit various standards (e.g. BS EN1092-2 , ISO 7005-2, BS4504, HG20593-199, GB9119)

Dimensions



Technical data of flange type meter

DN mm	Lining materials			Flow range selection Flow volume (m ³ /h)			Overall dimensions(mm)				Connection dimensions (mm)			
	Ne	FEP	PTFE	Norm. flow	Min. flow	Max. flow	L	H	B	b	ϕK	n-ϕd	ϕD	ϕd
15		•		1.5	0.03	3	160	304	152	102	65	4-ϕ14	95	46
20		•		2.5	0.05	5	160	304			75	4-ϕ14	105	56
25		•	•	3.5	0.07	7	160	304			85	4-ϕ14	115	65
32		•	•	6	0.12	12		320			100	4-ϕ18	140	76
40		•	•	10	0.2	20	200	330			110	4-ϕ18	150	84
50	•	•	•	15	0.3	30		344			125	4-ϕ18	165	99
65	•	•	•	25	0.5	50		363			145	8-ϕ18	185	118
80	•	•	•	40	0.8	80		376			160	8-ϕ18	200	132
100	•	•	•	60	1.2	120	250	394			180	8-ϕ18	220	156
125	•	•	•	100	2	200		422			210	8-ϕ18	245	184
150	•	•	•	150	3	300	300	453			240	8-ϕ22	285	211
200	•	•	•	250	5	500	350	510			295	12-ϕ22	340	265
250	•	•	•	400	8	800	400	561			355	12-ϕ26	405	319
300	•	•	•	600	12	1200	500	615			410	12-ϕ26	460	370
350	•		•	750	15	1500		670			470	16-ϕ26	520	429
400	•		•	900	18	1800	600	725			525	16-ϕ30	580	480
450	•		•	1200	24	2400		777			585	20-ϕ30	640	548
500	•		•	1500	30	3000		832			650	20-ϕ32	715	609
600	•		•	2500	50	5000		832			770	20-ϕ36	840	720
700	•			4000	80	8000	700	1118			840	24-ϕ36	910	794
800	•			5000	100	10000	800	1207	950	24-ϕ39	1025	901		
900	•			6000	120	12000	900	1280	1050	28-ϕ39	1125	1001		
1000	•			8000	160	16000	1000	1382	1170	28-ϕ42	1255	1112		
1200	•			10000	200	20000	1200	1642	1390	32-ϕ48	1485	1328		

Remarks

- 1) For DN50 or below the standard nominal pressure is
 PN40 DN65~DN200 PN16 or PN25 options
 DN250~DN600 PN10 or PN16 options
 DN700 or higher PN6 or PN10 options
- 2) If the pressure required is higher than choices stated in 1) above, please specify the required pressure rating at time of ordering

Converters

The HPAC Series-201 microprocessor based intelligent converter provides stable and reliable performance even in the most harsh of environments. Lightning protection is built in to further protect against adverse environmental conditions. Fault conditions are detected automatically and are display on the LCD.

Permanent memory

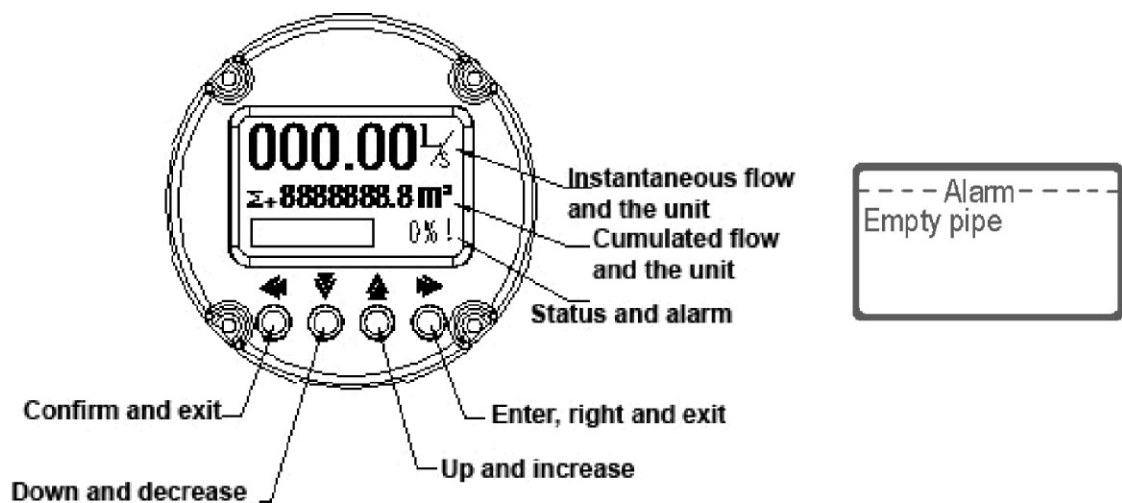
The log of the calculator records the following values:

Instantaneous flow rate, accumulated forward/reverse volume, power on/off and fault data, Maximum flow data is available as an option.

Display description

The calculator has an easily-read LCD display with up to 8 digits and associated icons for ease of interpretation of the related display information. The following data is displayed:

Instantaneous flow, forward/reverse cumulated volume and alarm information. The permanent memory log data may also be displayed.



Technical data of converter

Analogue output	4~20mA
Frequency output	Passive pulse: high level = external power source-1V, external power source voltage should be ≤ 30 V low level ≤ 0.5 V load current ≤ 50 mA Maximum output frequency 5KHz. Note: When configured as pulse output, the pulse output frequency should be 0~5Hz
Display	Backlit LCD display up to 8 digits
Display unit	Display unit optional for instantaneous flow: m^3/h , m^3/m , m^3/s , l/h , l/m , l/s , G/h , G/m , G/s . Display unit optional for accumulated volume : m^3 , l , G
Power supply	220VAC $\pm 10\%$ 50Hz or 24VDC, max.15VA
EMC emission	EN 61326-1:2006, Emission (Conforms to BS EN61000-6-4:2001)
EMC immunity	EN 61326-1:2006, Immunity (Conforms to BS EN61000-6-1:2001)
Limits for Harmonic Current Emissions	Compliance to EN 61000-3-2:2006
CE product safety	EN 61010-1:2001, Safety – Part 1: General requirements
Protection class	IP65 for calculator
Ambient temperature	5~55 °C
Ambient humidity	<85 % R.H. (non-condensing)

Note: frequency output can be configured to show the flow direction is reversed (output as low level voltage) or forward (output as high level voltage).

Installation structure

HAPC series-201 electromagnetic flow meter consists of two types :

Integrated type – converter assembled mounted on the flow sensor directly

Separate type – converter connects to the flow sensor with signal cable.

In order to ensure accurate measurement the converter should be fixed on the wall or installed on the sensor's solid support The distance between the converter and the flow sensor should not be more than 10 meters.

Product selection

Diameter selection

Select the same diameter sensor as that of the process pipeline when the normal velocity of flow in the measured pipeline is more than 0.5 m/s.

Select smaller diameter sensor as that of the process pipeline under the following conditions:
The velocity of flow in the pipeline is such that it can not meet the minimum velocity limit of the flow meter or the measurement precision is not satisfied under the present velocity (the velocity limit to obtain relatively high precision is more than 1m/s)

Electrode materials selection

Materials	Code	Corrosive resistance
Stainless 316L	V	Used in minimal corrosive medium such as industrial water, domestic water, sewage, neutral solution and weak acid such as carbonic acid, acetic acid etc.
Titanium	Ti	Good resistance to seawater, various kinds of chloride, hypochlorite and many kinds of hydroxide
Hastelloy c	Hc	Resistance to oxidation acid, like nitric acid, mixing acid, a mixture of sulfuric acid and chromium, and oxidation salt or other antioxidant environments. Good corrosion resistance for seawater, alkaline solutions or peroxide-based solutions
Hastelloy b	Hb	Good corrosion resistance for oxidizing acid, alkaline, salt sulfuric acid, phosphoric acid, hydrofluoric acid etc.
Tantalum	Ta	Resists almost all the chemical mediums except hydrofluoric acid. Because the price is expensive typically used only for sulfuric acid or hydrochloric acid
Tungsten carbide	W	Excellent wear resistance, dedicated to abrasive mediums such as mud or pulp

Lining materials selection

Lining materials	Corrosive resistance	Working temp.	Range of application
Ne	Neoprene Resists low concentration acid alkali salts	0~70℃	Industrial water, sewage, low concentration acid alkaline salt solution. Maximum 95℃ on request. Ne lining materials can only be selected for DN50~DN2000.
FEP	Fluorinated ethylene propylene Heat resistant and corrosion resistant High mechanical strength, abrasion resistant and durable during cleaning process	-20~120℃	All fluids except high abrasive mediums like mortar. Suitable for use with drinking water. Maximum 180℃ on request. FEP lining materials can only be selected for DN15~DN300
PTFE	Polytetrafluoro ethylene Resists corrosion in almost all chemical mediums. Low wear resistance.	-40~180℃	Should not be used in pipes at negative pressure or with highly abrasive mediums. PTFE lining materials can be selected for DN25~DN600

Working Temperature grade selection

The flow sensor has four working temperature ranges; 70°C for general purpose, 95°C and 120°C for high temperatures. The 180°C option is the maximum working range and this option must be specified upon at the time of ordering. For best performance we recommend selecting the temperature closest to the actual working temperature of the medium. I.e. temperature of the medium is 50°C then select temperature grade 70°C.

Ground ring selection

When the grounding condition of the pipeline is unreliable (including insulated pipelines), ground rings should be provided at both sides of the sensor. If the medium is highly abrasive select the grounding ring with neck that also provides protective function for the lining end.

Protection class selection

Select the protection class according to above requirement and the working environment of the flow sensor. Select IP65 for integrated type. If used with chilled water select IP67 or IP68 separate type to avoid freezing or condensation inside the unit.

Structure selection

The integrated set is considered the standard choice. Environment should be considered however before making the final choice. Select the separate flow meter configuration when the meter is installed underground, in places that may be easily flooded by water, when the flow meter is installed in high or low temperature pipelines, or highly corrosive environments

Output signal selection

Active frequency output means no external power supply is required to accomplish the output function. Voltage-free frequency output means an external power supply is required to accomplish the output function. The frequency output port can be configured as an alarm output (digital output) to indicate when the direction of flow is reverse (low voltage state) or forward (high voltage state) or pulse output to indicate the rate of flow or accumulated volume. 4-20mA may be used to output the instantaneous flow rate.

Power supply selection

220V AC or 24V DC power supply. 220V AC is standard.

Examples of model code:

e.g. HPAC201-(100)-11000C11

Description: HPAC series-201 electromagnetic flow meter consisting of intelligent converter and DN100 flange type sensor. Stainless Steel 316L electrode material and Ne lining materials. Temperature grade 0~70°C, without grounding ring, protection class IP65 for Integrated type connection, output signal 4~20mA, power supply 220V AC.

Ordering code

HPAC201- { } - [] [] [] [] [] [] [] []

Operation power supply
 0 24 Vdc
 1 220 Vac

Output signal (Note 4)
 0 None
 1 4~20mA
 2 active frequency
 3 voltage-free frequency
 4 4~20mA + active frequency
 5 4~20mA + voltage-free frequency

Structure (Note 3)
 C Integrated type
 S Separate type

Protection class (Note 2)
 0 IP65
 1 IP67
 2 IP68

Grounding ring
 0 None
 1 Standard grounding ring
 2 Grounding ring with neck

Temperature grade of flow sensor
 0 0°C~70°C
 1 0°C ~95°C
 2 -20°C ~120°C
 3 -40°C ~180°C

Lining materials (Note 1)
 1 Ne
 2 FEP
 3 PTFE

Electrode material
 1 Stainless steel 316L
 2 Titanium
 3 Others(e.g. Hc, Hb, Ta, W)

Flow meter diameter
 e.g. 15...1200,2000

Note1 : Ne lining materials can be selected for DN50~DN2000, FEP lining materials only for DN15~DN300, PTFE lining materials may be selected for DN25~DN600.

Note2: IP65 for integrated type, IP67 or IP68 optional for separate type.

Note3: When selecting the separate flow meter provide details about the length (m) of the signal cable between the converter and sensor. The default value is 10 m.

Note4: The frequency output port can be configured as alarm output to indicate the direction of the flow, or frequency output to indicate the rate of instantaneous flow or the accumulated volume.